





Super Insulated Columns
System Overview and Design Guide
NOV 2014 | V5





Loggia is the best of all worlds, combining elements of light and sky with the solidity of internal plastered walls and ceilings. Loggia is a whole new category of home extension – and as you would expect from Ultraframe it couldn't be easier

A Loggia consists of exciting and innovative elements - super insulated columns and an internal perimeter ceiling.

For little more than the cost of a standard conservatory and with no Local Authority 'red tape' in the majority of cases*, you can deliver additional light and space to local homeowners.

With Loggia columns, it's up to you whether you choose full height glazed walls or 'dwarf walls' and their incorporation – at 90 degree corners, against the house wall and even in the middle of the side/front – can add a whole new look to the home extension. The Loggia columns are engineered in factory conditions and are 5 times more thermally eficient than an equivalent sized brick column – their use allows speedy site installation, saving a number of days of the on-site build time when compared to brickwork piers / columns.

For assistance with Loggia design / specification please contact the Technical Support Team on 0843 208 6953 or email techsupport@ultraframe.co.uk



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Loggia columns, LivinRoom perimeter ceiling and Cornice are all charged separately. Many of the Loggia options displayed in this brochure attract additional charges. Please ensure that any options chosen are made clear to the consumer by the trade partner at point of sale.

^{*} Retailers/Dealers need to discuss Building Regulations and Planning permission with potential customers.

OVERVIEW

This technical guide illustrates the Loggia product with 70mm window frames and 300mm wide brickwork walls. If you are specifying any other sizes please refer to pages 26-27 and 34

Product definition

There are a number of elements to a Loggia;

- Super insulated columns clad with powder coated coloured aluminium cladding panels to externally create a radical new look whilst internally improving usablility and comfort levels.
- An internal perimeter ceiling which consists of an engineered ladderwork system to which plasterboard is fixed. It is feasible to use columns only with no perimeter ceiling - a special 'cap' is fitted to the top of the column, this is not supplied, see page 35.
- Cornice decorative fascia, that hides the end of the glazing bars and gutter, creating a totally different look externally and which themes perfectly with the aluminium column claddings.

Key performance criteria

- Choose from columns for full height situations or dwarf wall
- At the top of the columns, use either Cornice or a cill detail
- Choose from two suites of columns in large or small formats
- Suite comprises of 90 degree, in-line connectors & abutments
- U value for the post of 0.15, which is five times more thermally efficient than an equivalent sized brick column.
- Optimised to work with Building Regulation compliant 300mm cavity dwarf wall construction. For cavity walls less than 300mm, studding out is required - see page 34.

Loggia super insulated columns



U-Design

U-Design is a piece of design and configuration software exclusive to Ultraframe. As well as visualising and pricing the Loggia, upon entry of the customers postcode it checks the wind and snow loads at the exact location and immediately upgrades the roof and column specification should it be needed. This guide is an overview of the design parameters of Loggia - U-Design interactively looks at loadings to correctly calculate structural specifications.

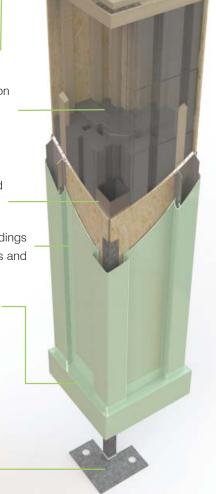
Loggia perimeter ceiling with Cornice





Brickwork set out post — (Different posts needed in some situations)

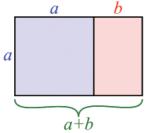
Various base details available



DESIGN PRINCIPLES

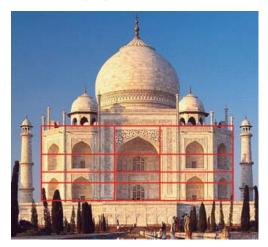
Loggia is a new type of home extension and guidance is needed to ensure aesthetically pleasing buildings are designed. A guiding principle is the 'golden ratio' which has underpinned effective design for centuries. To assist you in the task of effective Loggia design, we are currently working on a 'Design Principles' guidebook.

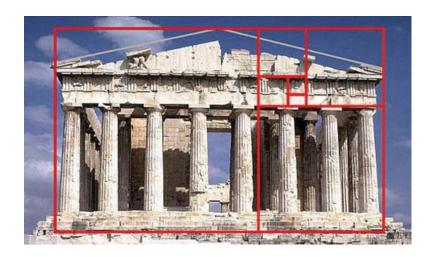


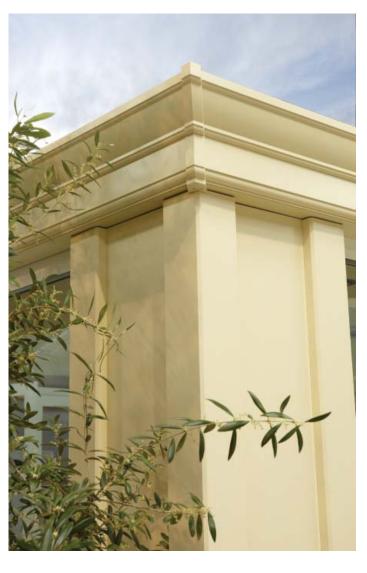


Since at least the 20th century, many artists and architects have proportioned their works approximately to the golden ratio, especially in the form of the golden rectangle is where the ratio of the longer side to the shorter is the golden ratio (1:1.618). This proportion is believed to be aesthetically pleasing.

Golden ratio = (1:1.618)







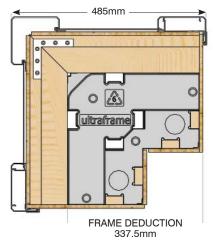




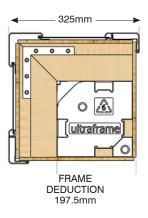


90° Corner Column Configuration

Large



Small



Full height frames large and small



Claddings with column plinth



Claddings with masonry Plinth Cap



Claddings only (to ground) - can be cut into exact length or left 2500mm long for site trimming.

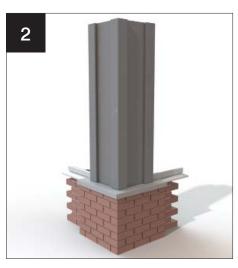


Sat on cill

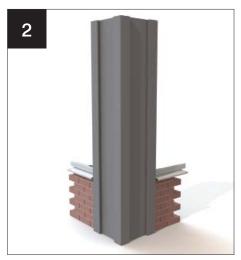
Dwarf Wall large and small



Sat on cill



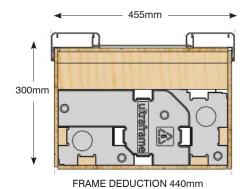
Claddings with masonry Plinth Cap



Column sat on cill, claddings run to ground (retro fit situation)

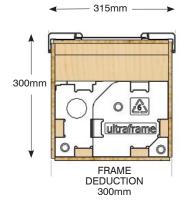
In - Line Column Configuration

Large

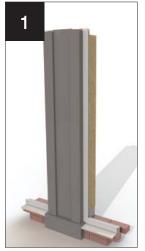


IMPORTANT NOTE: WHEN DOORS ARE ADJACENT TO AN IN-LINE COLUMN, FRAME ADD ON MAY BE NECESSARY TO ENSURE THE DOORS ARE NOT RESTRICTED FROM OPENING

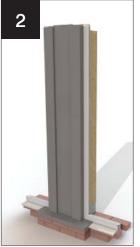
Small



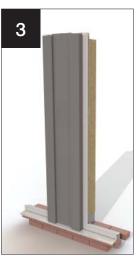
Full height large columns



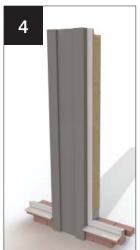
Claddings with column plinth



Claddings with masonry Plinth Cap



Sat on cill



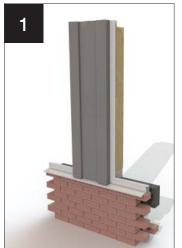
Claddings only (to ground) Can be cut to exact length or left 2500mm long for site trimming



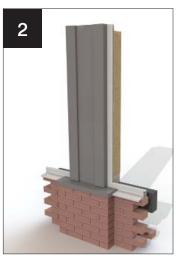
Full height small columns

Sat on cill

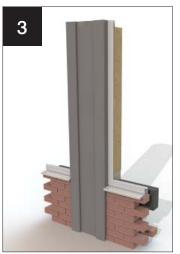
Dwarf Wall large columns



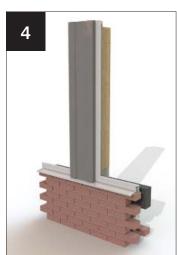
Standard window cill profile



Claddings with masonry Plinth Cap



Column sat on cill, claddings run to ground (retro fit situation)



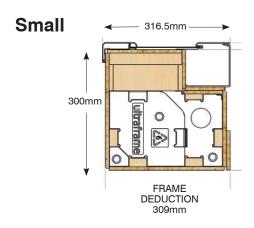
Dwarf Wall small columns

Sat on cill

Abutment Column Configuration - left hand illustrated

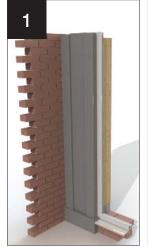
Large 456.5mm

FRAME DEDUCTION 449mm

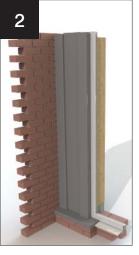


Full height large columns

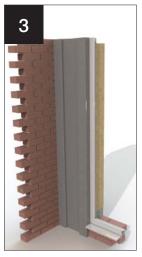
Full height small columns



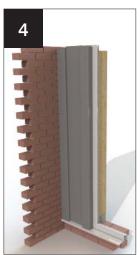
Claddings with column plinth



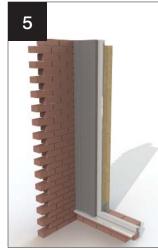
Claddings with masonry Plinth Cap



Claddings only (to ground) Can be cut to exact length or left 2500mm long for site trimming



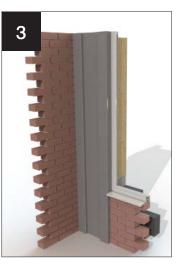
Sat on cill



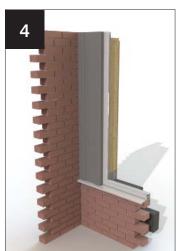
Sat on cill

Dwarf Wall large columns

Claddings with masonry Plinth Cap



Column sat on cill, claddings run to ground (retro fit situation)



Dwarf Wall small columns

Sat on cill

Top of column detailing

Choose from using Cornice (Ultraframe's preferred option) or with a cill detail (Minimum 150mm cill required, supplied by others)

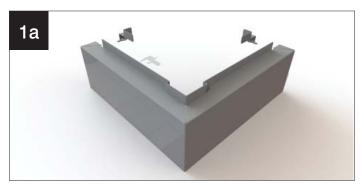


Loggia with Cornice

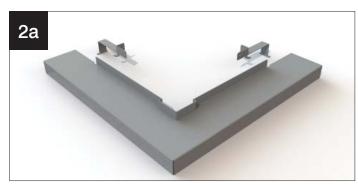


Loggia with Cill

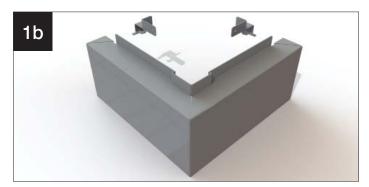
Bottom of column detailing



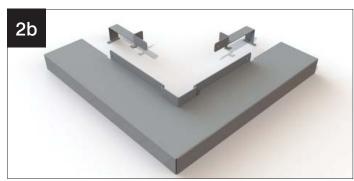
Large Column Corner Plinth - Left and right endcaps illustrated.



Large Column Corner Masonry Plinth Cap - Left and right endcaps illustrated.



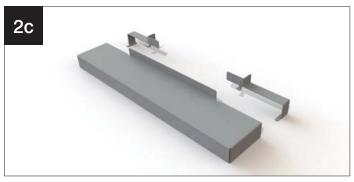
 $\label{thm:constraint} \mbox{Small Column Corner Plinth - Left and right endcaps illustrated}.$



Small Column Corner Masonry Plinth Cap - Left and right endcaps illustrated.



Large In-line Column Plinth - Left and right endcaps illustrated. Also used in abutment situations and is cut down on site for LH & RH situations

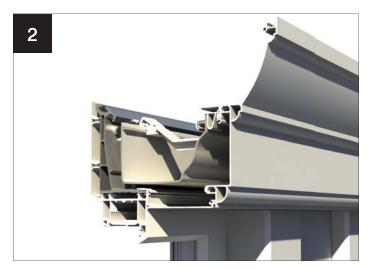


Large In-line Column Masonry Plinth Cap - Left and right endcaps illustrated. Also used in abutment situations and is cut down on site for LH & RH situations.

STANDARD EAVES CROSS SECTION DETAILS

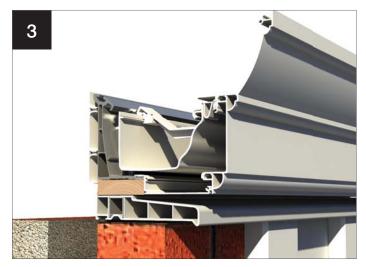


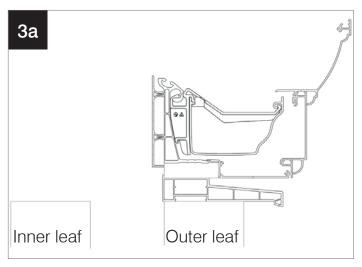
Standard eaves with cill



2a

Standard eaves with cornice

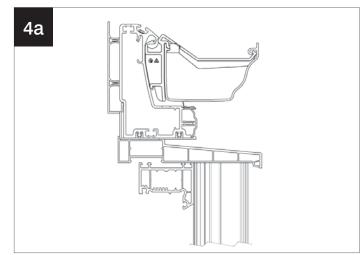




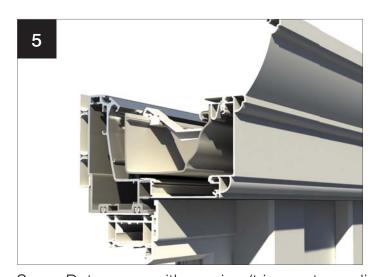
Standard eaves with Cornice and cill for full height brickwork (timber packer not supplied)

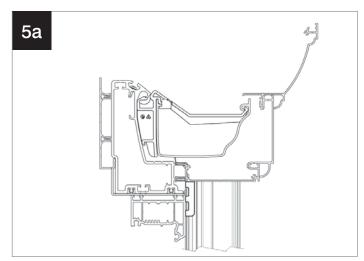
SUPER DUTY EAVES CROSS SECTION DETAILS





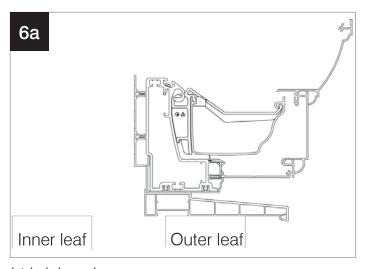
Super Duty eaves with cill





Super Duty eaves with cornice (trims not supplied)





Super Duty eaves with Cornice and cill for full height brickwork

RAINWATER DISPOSAL OPTIONS

Rainwater pipe in abutment post

In the abutment post we can hide a rainwater pipe. This saves time fitting an outlet into Cornice, see page 13 for full design and construction details. This option works on ful height frames only.





Other rainwater downpipe options

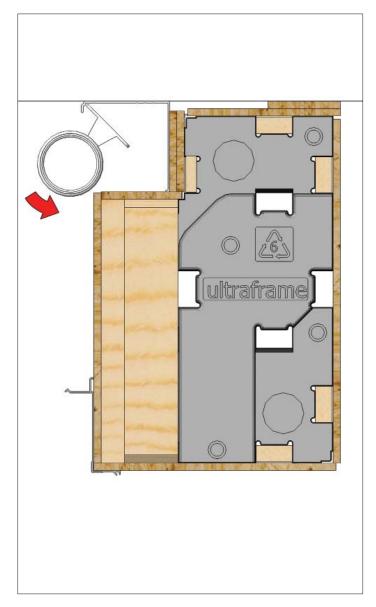


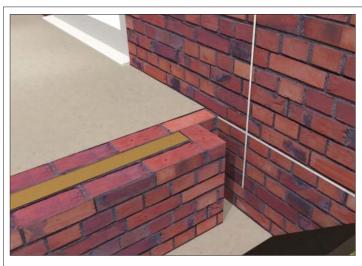
Return back to house wall applies to both Cornice and cill



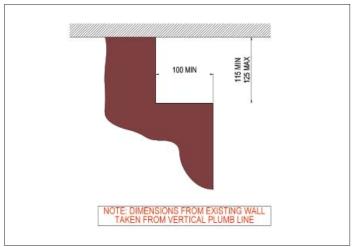
Elephants trunk outlet. If it is not possible to have full height columns.

RAINWATER PIPE IN ABUTMENT POST





If a concealed rainwater downpipe has been specified on the Abutment column, then the base work is required to step in to allow for the downpipe to exit below the column.

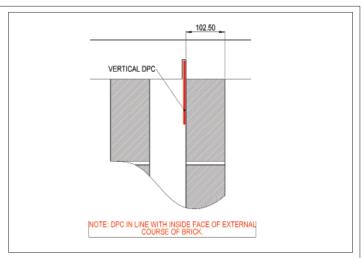


Base work detail shown for the concealed rainwater downpipe in the Abutment column

Rainwater downpipe fits into the recessed channel on the abutment column.



When using abutment columns, a vertical DPC is required between the column and host wall.



Position of slot for vertical DPC shown.

SET OUT POSTS

Introduction

When designing the new building for your consumer, there are always compromises to be made during the design process. If you use the U-design software yourself, then the effect of these design decisions can be viewed instantaneously and any compromises quickly implemented. These changes could be influenced by;

- the door and window positions,
- whether the columns are full height or sat on dwarf walls,
- if the column is sat on cill/off cill can be important
- the size of the proposed building
- and of course perhaps the most critical element is the resultant effect of the wind and snow loadings at the postcode of the proposed building.

Illustration shows standard post which also aids foundation/brickwork set out.

If you are not a direct user of U-Design, then this process of amending the design may happen as a result of negotiations with Ultraframe (if you are a direct buyer) or with one of Ultraframe's fabricator/trade intermediary suppliers.

Lets look at an example.

Take a location with a wind load of 1.0kN/m2 and full height frames with large corner columns NOT on cill.

Maximum projection of the building is as follows;

- 2.89m with standard set out posts and two straps
- 4.62m with structural post and internal support bracket
- 6.93m with structural post, internal support bracket and at least two 'fixed frames' in front elevation.

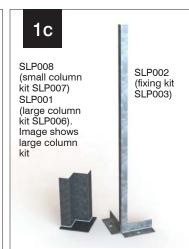
Pages 14-20 discuss all the structural design elements. Please call 0843 208 6953 or email techsupport@ultraframe.co.uk if you need help with these structural design rules.



This is how setout post is wrapped/packed.



Standard post comes with Structural post (right) its own fixing kit (LRP020) and structural internal



Structural post (right) and structural internal anchor bracket (options for large and small corner columns).

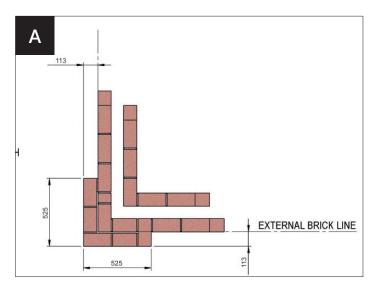
FOUNDATIONS SET OUT

NOTE: THE SMALL INLINE AND ABUTMENT COLUMNS ARE ONLY AVAILABLE ON CILL

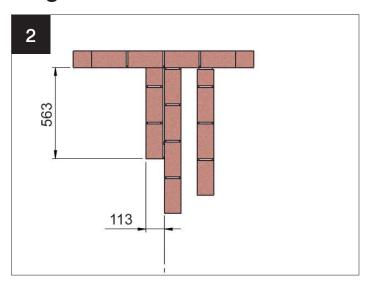
Large Corner Brick Plinth sizes

1 113 EXTERNAL BRICK LINE 665

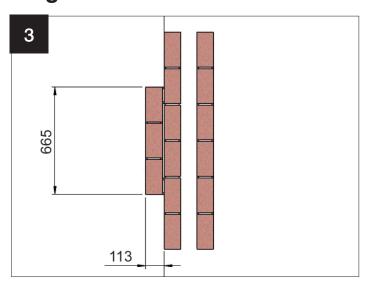
Small Corner Brick Plinth sizes

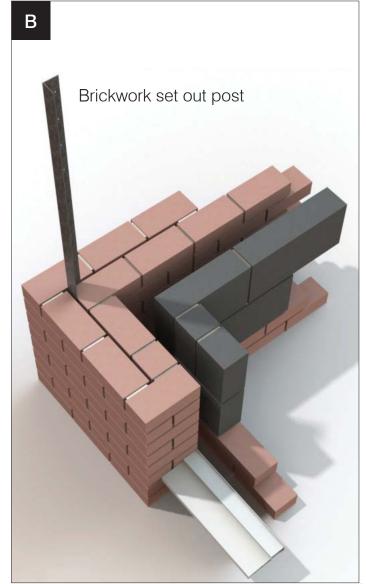


Large Abutment Brick Plinth sizes



Large Inline Brick Plinth sizes





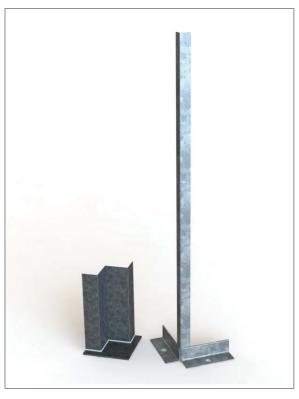
STRUCTURAL COLUMNS

Structural column rules:

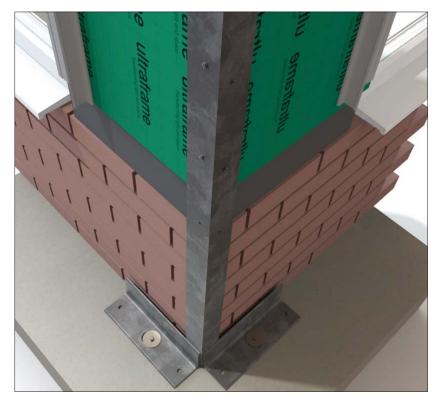
• Full height only. • Large corner column only. • Not available as 'on cill' option.



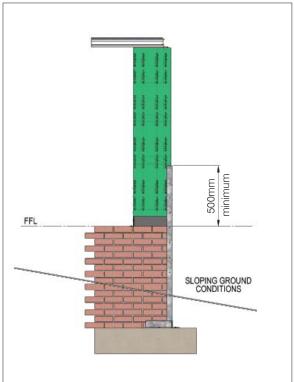
Internal structural steel plate is anchored to slab. Plate may require recessing dependant on finished floor.



Structural setout post and internal fixing plate

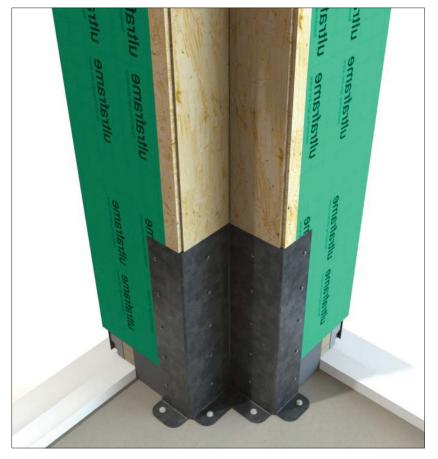


External structural steel post is anchored to footings

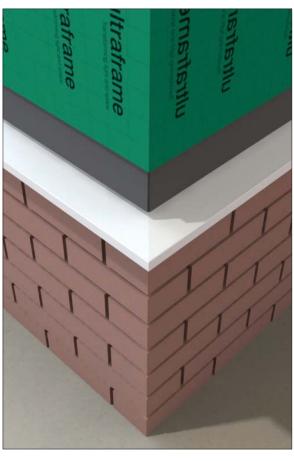


In situations where ground conditions slope away, ensure that structural post projects above finished floor by 500mm minimum. If this is not possible contact Ultraframe technical support for advice.

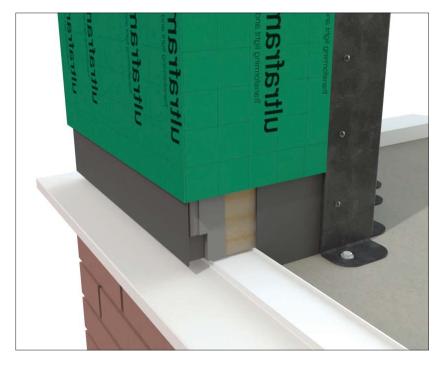
FULL HEIGHT COLUMN ON CILL



Internal structural steel plate is anchored to slab. Plate may require recessing dependant on finished floor.



Note: removal of setout post is required to accommodate cill.

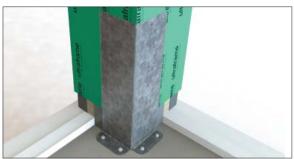


Large Corner

If using full height columns on cill, removal of brickwork setout post is required and internal fixing plate is used to fix and stabilize column. There is no requirement for additional internal straps.

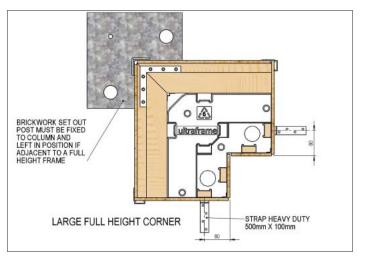


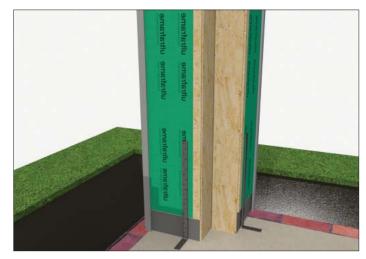
Cill clearance cutout is prepared in the factory.



Small Corner

COLUMN STRAPS (FULL HEIGHT)

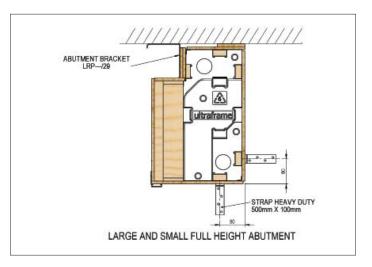




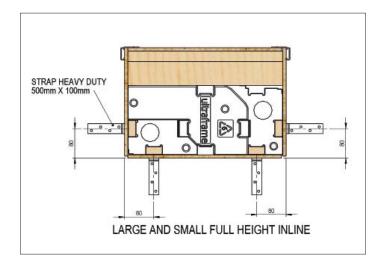
GENERAL NOTES ON COLUMN STRAPS:

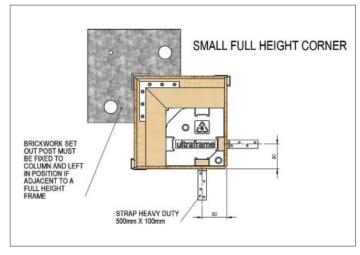
- 1. Fixings to attach to columns are provided, but fixings for other substrates are not supplied.

 2. NOTE: IF FIXING TO FINISHED FLOOR LEVEL, STRAPS MAY NEED TO
- BE SET INTO FLOOR.
- 3. If straps are specified, they must be fitted and in acordance with rules / centres outlined here.





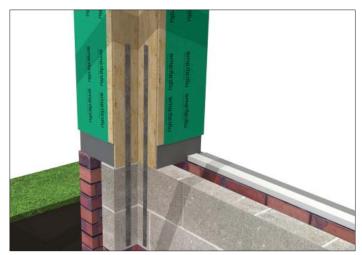




STRAP POSITIONS ON DWARF WALL



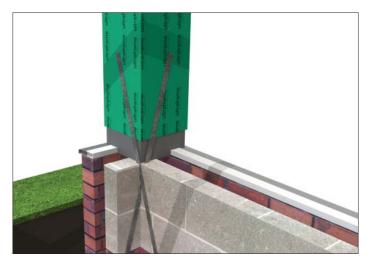
ABUTMENT Fasten straps down inside of wall of abutment column



LARGE 90° CORNER Fasten straps down inside of walls of large 90° corner column



INLINE Fasten straps down inside of wall of inline column. Use suitable fixing.

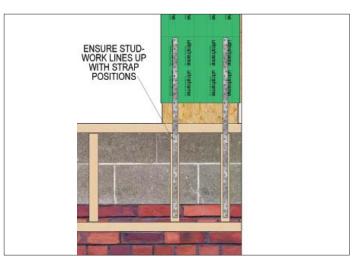


SMALL 90° CORNER Fasten straps down inside of walls of small 90° corner column. Internal brickwork will require grinding to create relief for strps to cross over.

STRAPPING ON 250MM DWARF WALLS

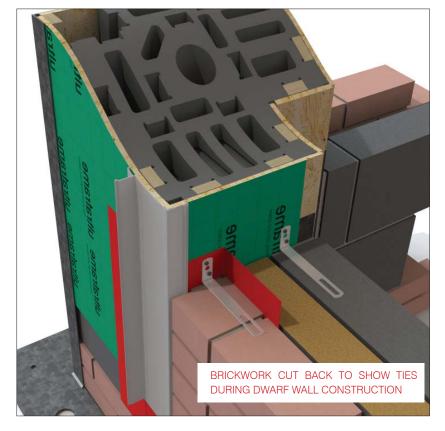


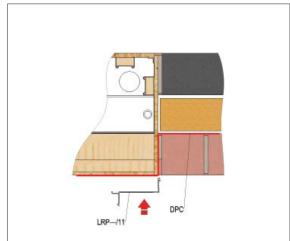
STRAPS **MUST** LINE UP WITH STUDWORK

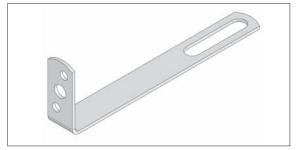


STRAPS **MUST** LINE UP WITH STUDWORK

BRICK TIES AND STRAPS







Temporarily remove brick set out spacer. Ensure that DPC is inserted as shown. Refasten brick set out spacer. Fasten brick ties into column as courses of brick are built. NOTE: COLUMN TO BRICKWORK TIES SET AT MAX 300MM CENTRES ON BOTH INTERNAL AND EXTERNAL WALL MIN 2 NO. REQUIRED PER LEAF.

LRP026 Column brick tie



Minimum of 2 straps required. See installation guide for quantity and position of column. For columns on wall, LRP042 (straight support strap) is required running down inside of wall.

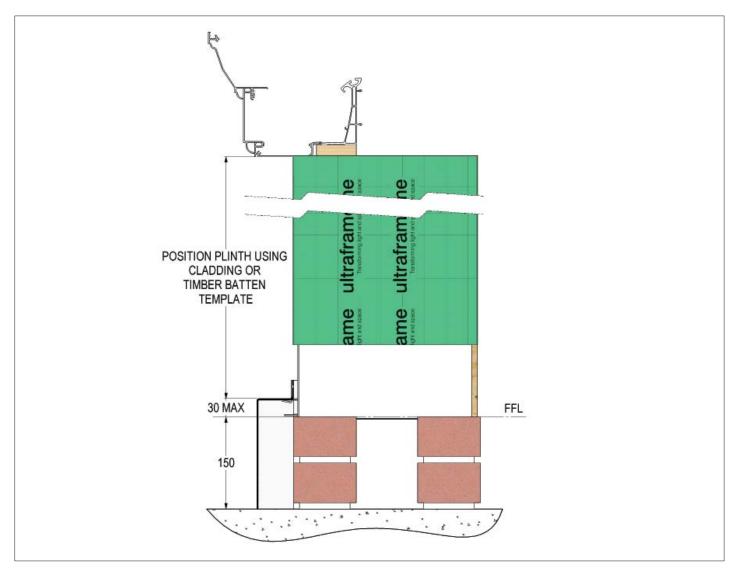


LRP027 Column support strap tie



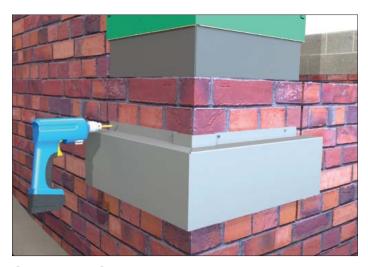
LRP042 Column support strap tie (straight)

COLUMN PLINTH POSITIONING / FNISHING



Level Ground

- Measure cladding length to set the top of the column plinth.
- Measure down from underside of Cornice or cill for bespoke size.





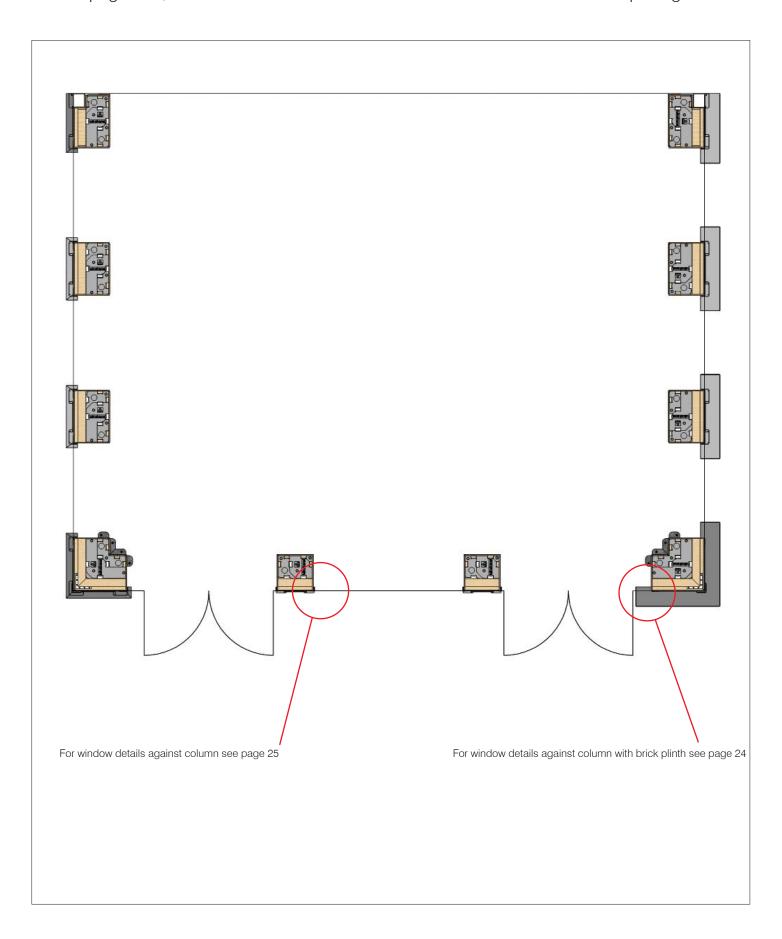
Sloped Ground

Position plinth against brickwork (to suit ground conditions). Mark through holes in plinth and then drill and plug wall. Screw plinth to wall.

Typical build with sloping ground conditions. The suitable dressing and landscaping with gravel or bark will finish this area, at the homeowners instructions.

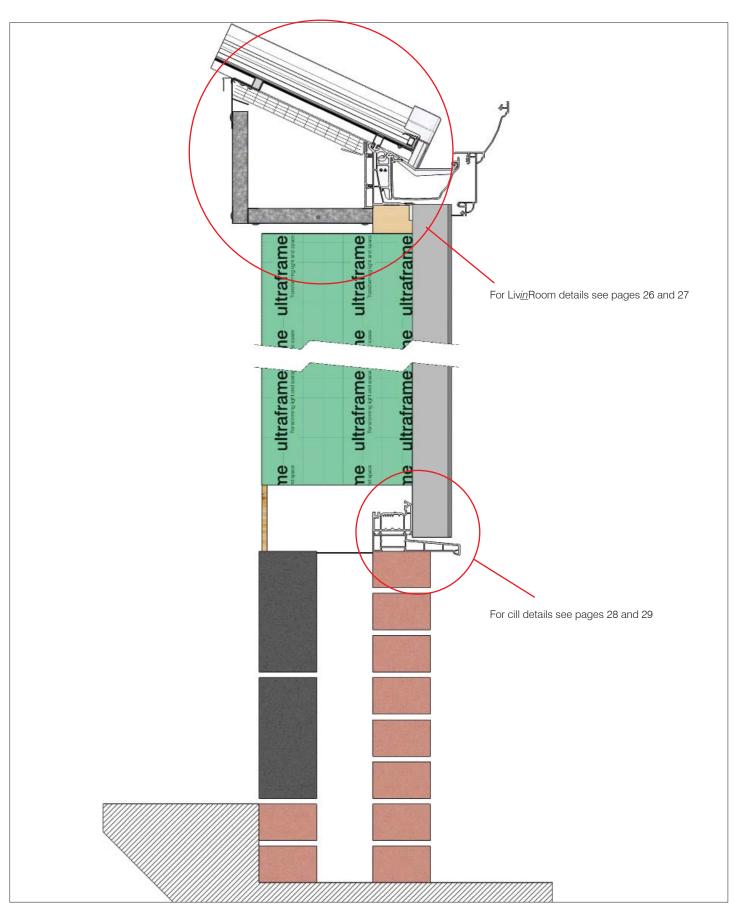
WINDOW AND DOOR INFORMATION

Turn to pages 24 / 25 for frame information on frame add ons around our door openings.

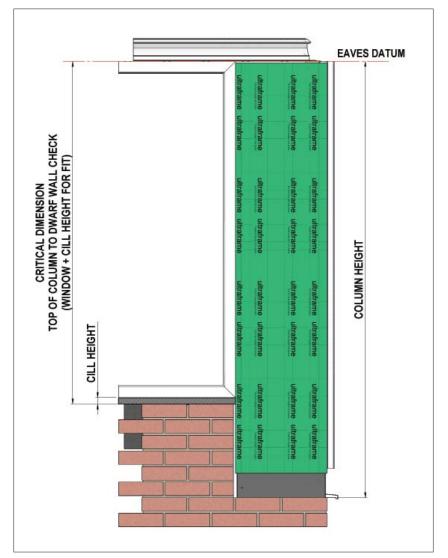


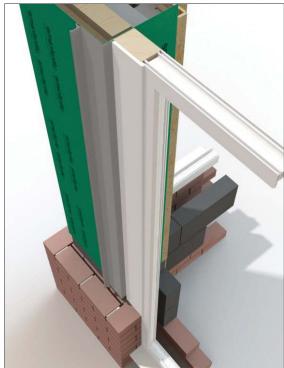
LIVINROOM PERIMETER CEILING

Turn to pages 26 / 27 for frame information on detailing when the frame profile IS NOT 70mm



WINDOW FRAME AND DOOR ADD ONS



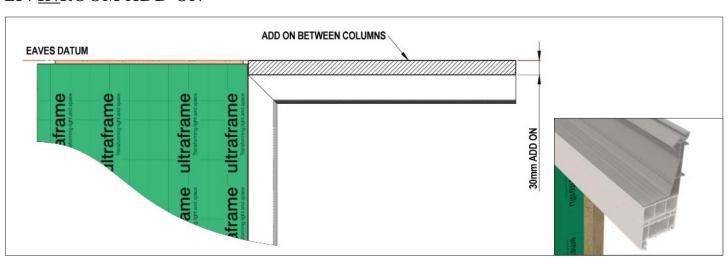




Frame add ons run between columns only and must not run over columns. Where brick plinths are specified, frames require packing with multiple frame add ons or timber and multiboard to space beyond brickwork. It is advisable to use a frame add on for a door next to a column to ensure that hinges do not foul. Check hinge position on door frames.

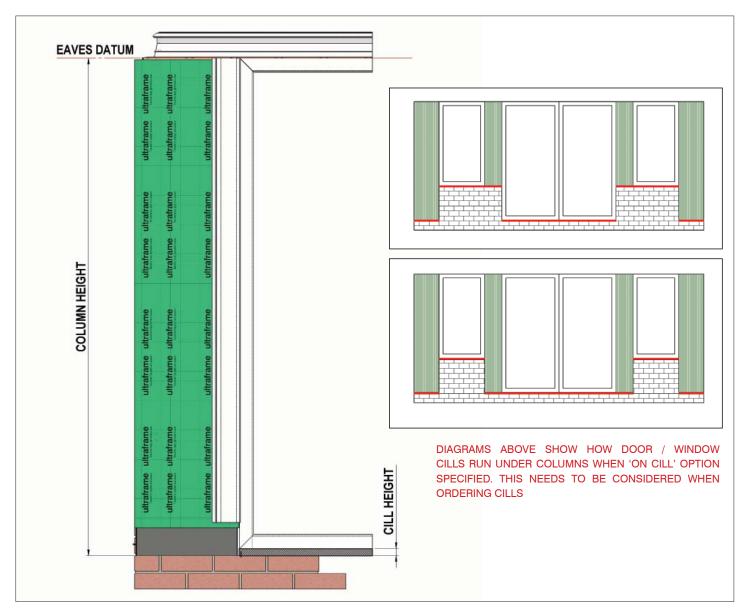
Pack detaill shown between column and full height frame/door when using brick plinths above DPC level.

LIVINROOM ADD ON

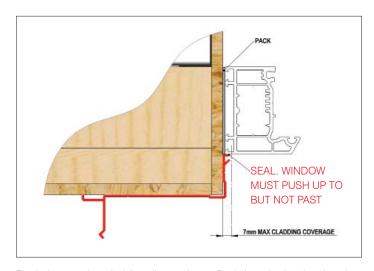


A 30mm (miniumum) add on required if specifying LivinRoom (below fascia) Add on only required between columns. NOTE: DO NOT RUN ADD ONS ONTO OR

WINDOW HEIGHTS



NOTE: Ensure when ordering frames based on column heights that overall height includes cills and frame add ons. **RECOMMENDATION OF 5mm DEDUCTION OFF OPENING SIZE**



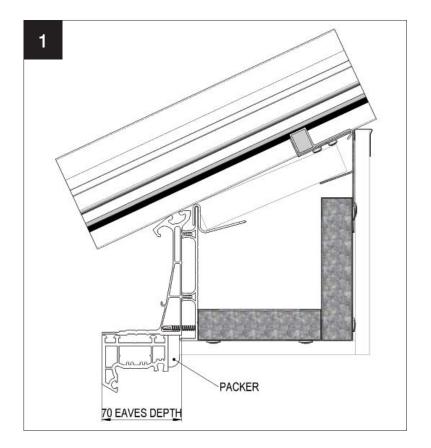
Fit windows against cladding clips as shown. Pack if required and seal against cladding clip. IMPORTANT: CLADDING ALLOWS 7mm COVERAGE



Fit and seal windows / doors against clips

FRAME SIZES LESS THAN 70MM

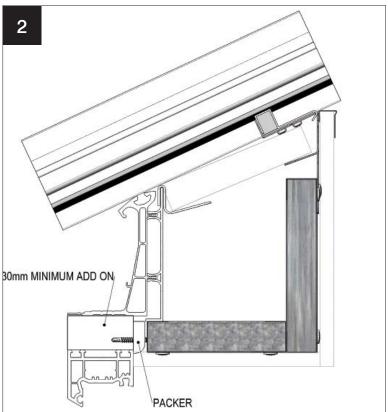
Livin Room perimeter ceiling and Loggia coumns are designed for 70mm deep window frames. If using window frames smaller than 70mm, packing is required as shown in the figures below.



ON FASCIA Packer is required behind PFTB fascia board to stop it collapsing when fixing back horizontal Liv $\underline{\textit{in}}$ Room framework. Packer can then be plastered up to.

Packer size = 70mm - frame size

TIMBER PACKERS, TRIMS OR FRAME ADD ONS NOT SUPPLIED



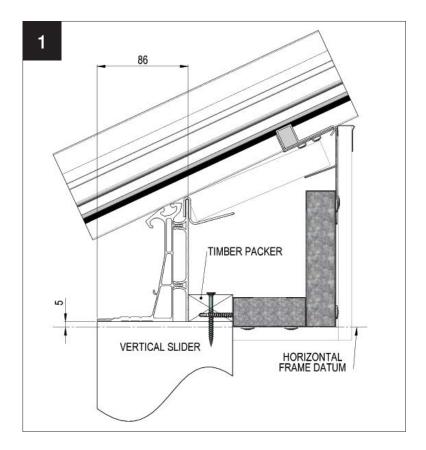
BELOW FASCIA Packer is required behind horizontal LivinRoom framework. Packer size = 70mm - frame size

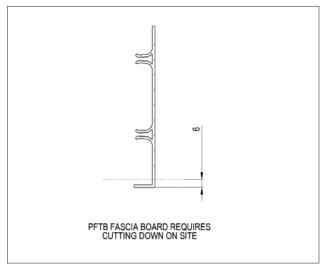
TIMBER PACKERS, TRIMS OR FRAME ADD ONS NOT SUPPLIED

FRAME SIZES GREATER THAN 70MM

LivinRoom perimeter ceiling and Loggia coumns are designed for 70mm deep window frames. If using window frames larger than 70mm the LivinRoom frame requires reducing to suit.

Contact Ultraframe technical support so that adjustments can be made to the framework.

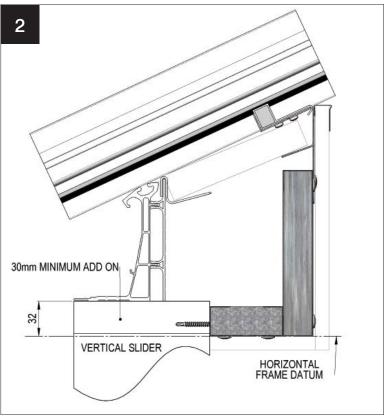




ON FASCIA / VERTICAL SLIDER

- PFTB Fascia requires cutting down by 6mm as shown above.
 Overall eaves size, including PFTB is 86mm.
 Timber packer required = Frame depth 86
- 3. This size is also the deduction for LivinRoom horizontal frames

TIMBER PACKERS, TRIMS OR FRAME ADD ONS NOT SUPPLIED

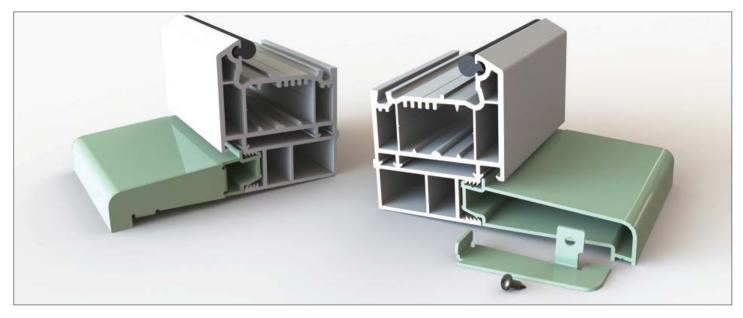


BELOW FASCIA / VERTICAL SLIDER

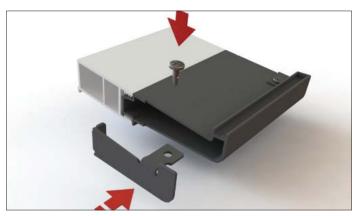
- 1. 30mm (minimum) add on is required above frames (as shown)
- 2. Horizontal frame is positioned 32mm below the underside of the eaves beam.

TIMBER PACKERS, TRIMS OR FRAME ADD ONS NOT SUPPLIED

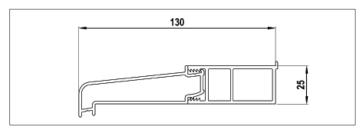
CILL OPTIONS - 130MM ALUMINIUM CILL (ULTRAFRAME SUPPLIED)



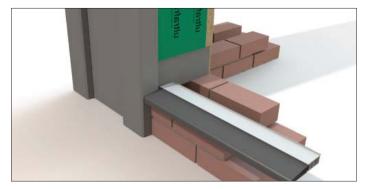
130mm aluminium cill with endcaps. This is supplied (when ordered) by Ultraframe.



Attach endcaps as shown using self drill screw supplied.



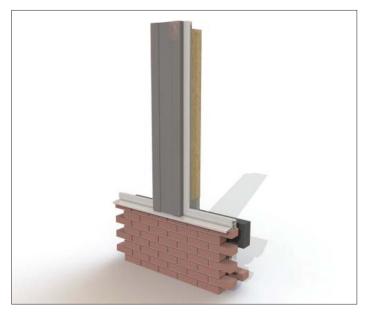
Overall dimensions of cill



Used between columns



130mm cill has been designed so that it runs into the column claddings without any overhang or requirement for endcaps.

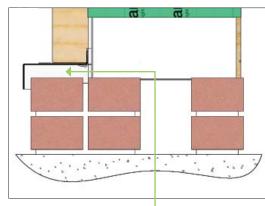


Inline column on wall

CILL OPTIONS - 150MM PVC CILL (NOT SUPPLIED BY ULTRAFRAME)



150mm PVC cill against large column. Endcaps are required as cill will overhang the column claddings

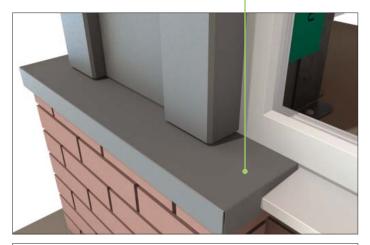


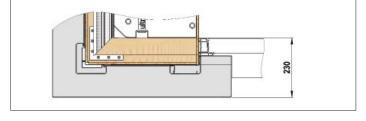
PACK TO SUIT



162.50

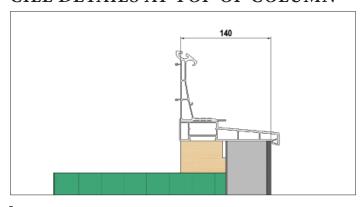
150mm cill against plinth. Both large and small plinths are the same projection $% \left(1\right) =\left(1\right) +\left(1\right) +\left($





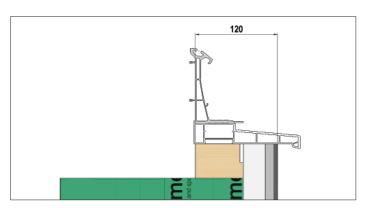
 $150 \mathrm{mm}$ cill against the brick plinth cap. Both large and small brick plinth caps are the same projection

CILL DETAILS AT TOP OF COLUMN



Large

Large column claddings require a minimum clearance of 140mm from internal frame line. Ensure that drip profile on nose of cill overhangs claddings sufficiently.



Small

Small column claddings require a minimum clearance of 120mm from internal frame line. Ensure that drip profile on nose of cill overhangs claddings sufficiently.

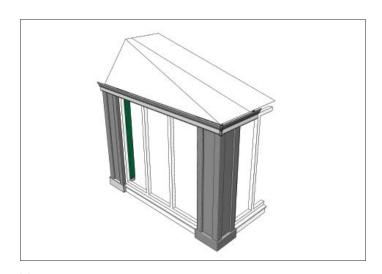
CORNICE DETAILING



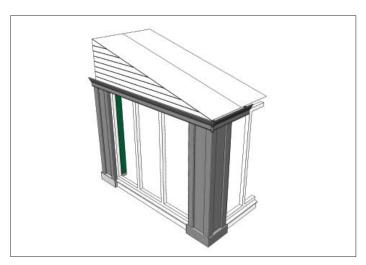
Hipped end



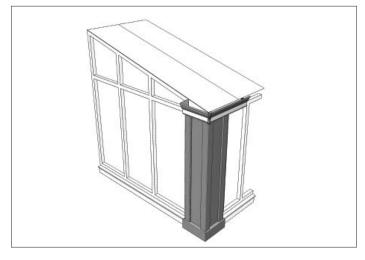
Self manufactured firring* - see illustration B on p31



Hipped end with abutment



Hipped end with abutment. This design uses Ultraframe's Gable support beam - see illustration B on p31

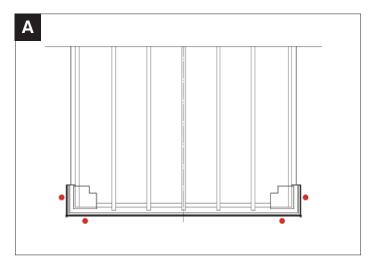


Raked frame - see illustration A on p31

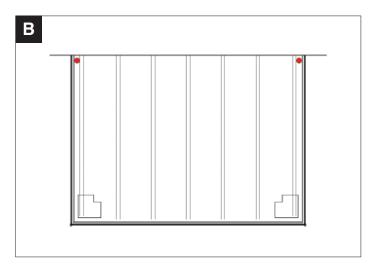
Options	Full return hip	Full return firring	Short return
Full height/ dwarf walls	✓	✓	✓
Standard eaves	✓	×	×
Gable beam	×	✓	×
Inline columns	✓	✓	×
Abutment columns	✓	✓	×
Concealed downpipe	✓	✓	×
Raked frames	×	×	✓
Firring*	X	✓	✓

^{*}Cannot be used with Classic low pitch or Ultraframe's own firrings.

CORNICE AND RAINWATER PIPE POSITIONING



SHORT RETURN GABLE. If unable to return back to house wall use Elephants Trunk outlet (Cornice) or inline outlet for 67° obtuse round (cill) positioned centrally on column in one of the positions shown.



FULL RETURN GABLE. If no abutment column is specified or abutment column is not full height, use Elephants Trunk outlet (Cornice) or inline outlet for 67° obtuse round (cill) positioned centrally on column. Alternatively return the guttering to the house wall.



SHORT RETURN WITH CORNICE. If unable to return back to house wall use Elephants Trunk outlet positioned centrally on column.



SHORT RETURN WITH CILL. If unable to return back to house wall use inline outlet for 67° obtuse round, positioned centrally on column.

NOT RECOMMENDED



Return back to house wall applies to both Cornice and cill



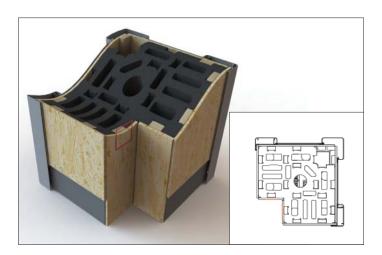
Elephants Trunk outlet. If it is not possible to have full height columns.



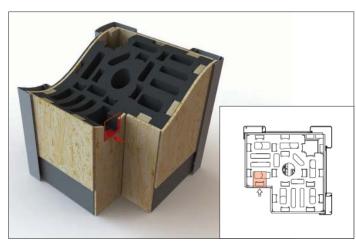
Concealed downpipe. Only available for full height columns. Requires specific base detail. (See page 13)

COLUMN WIRING AND CABLE DUCT POSITIONS

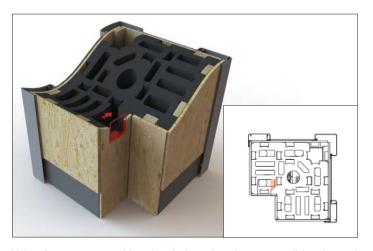
Any wiring must be completed by a qualifird electrician and in accordance with latest IEE Regulations.



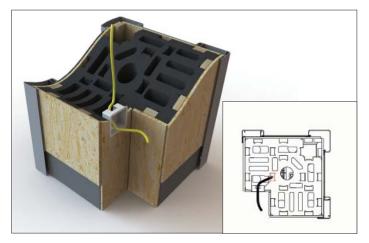
Mark position of back box central to face



Drill and cut through OSB, batten and polystyrene into chamber as shown.

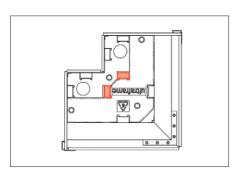


Using fingers or screwdriver, break through polystyrene wall into internal chamber

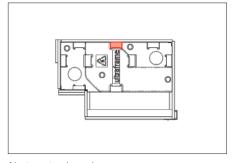


Feed cable down column through chamber shown and out through cutout.

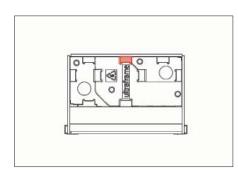
WIRING - POCKET POSITIONS



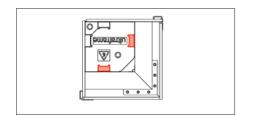
90° Corner column large



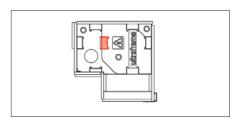
Abutment column large



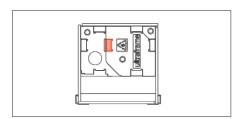
Inline column large



90° Corner column small



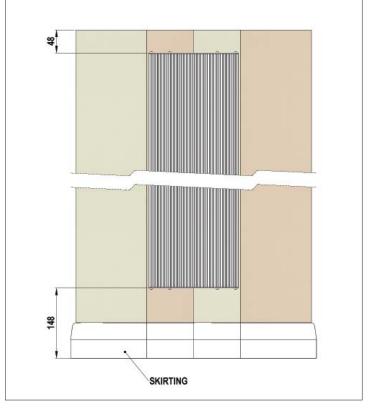
Abutment column small

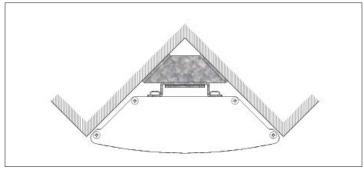


Inline column small

HEATER - SEE SEPARATE DATASHEET

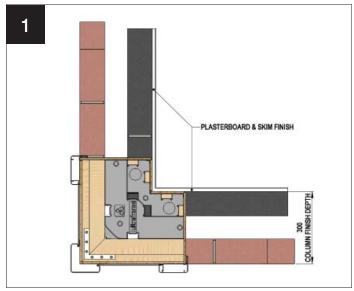




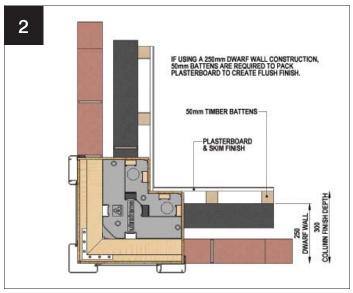




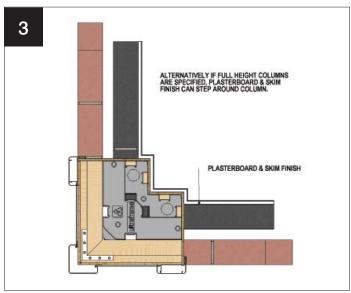
PLASTERBOARDING



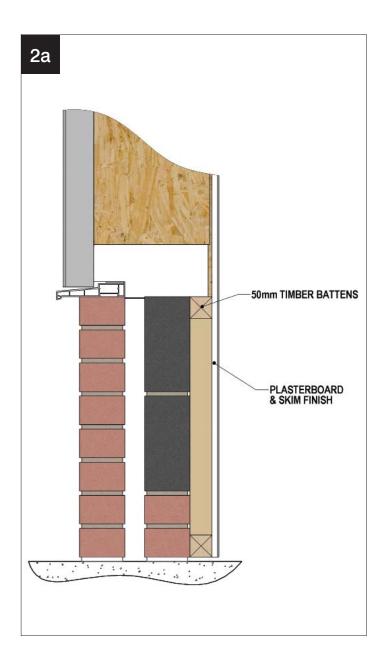
300mm WALL Plasterboard directly to column and wall



250mm WALL If using a 250mm wall, pack out plasterboard 50mm from column as shown



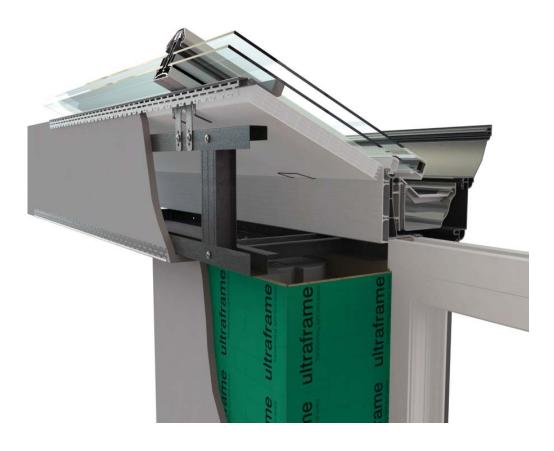
250mm WALL (full height columns)If using full height columns with a 250mm wall, plasterboard can be stepped around the columns as shown.



NOTE: 12.5MM FOIL BACKED PLASTERBOARD SHOULD BE USED WHEN BOARDING COLUMNS

COLUMN INTERNAL FINISHING

Clearly showing interface between Loggia column, Livin Room perimeter ceiling and roofing members.



Suggested finish if Liv<u>in</u>Room NOT specified



Timber Cap - exact finish at fitters discretion

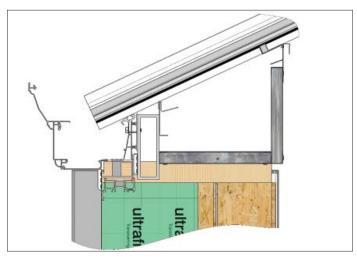
GOAL POST GENERAL ARRANGEMENTS

Please accept this general guidance - always 'engage' Ultraframe's Technical Support Team Structural Engineer at the earliest possible stage - call 0843 208 6953 or email techsupport@ultraframe.co.uk

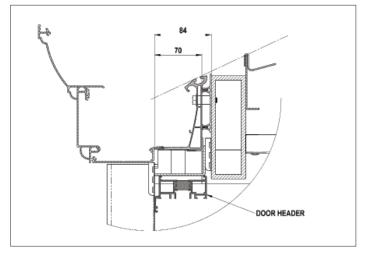


Typical reinforced and bolstered eaves beam ready to accept wide bifolding doors.

NOTE: Door frame should line up with outside of eaves beam to ensure that column claddings are not obstructed when fitted. The door is pushed against the column cladding clips and sealed down its length. Maximum frame depth of 80mm. If greater than 80mm, contact Ultraframe Technical Support Team for assistance.



Some on site finishing may be required - notching and cladding.

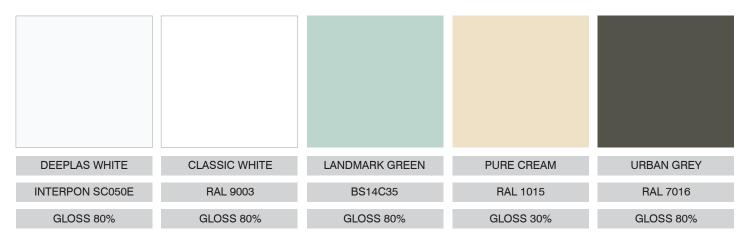


Area between Cornice / cill and door header frame will require cladding by the fitter on site.

PAINT FINISH AND COLOUR OPTIONS

Colour Options

Loggia and Cornice are available in two whites and these standard colours on a standard lead time (defined as the roof lead time).



Alternatively, and at an extra cost, Loggia and Cornice can be available in a wide range of RAL specified colours.



The Classic Roof can also be supplied in aluminium too, for perfect integration of materials and finishes.

Loggia columns and Cornice use architectural grade powder coating for the final paint finish.

There is a standard range of colours and in addition special RAL colours can be ordered (price on application). For marine environments, a special coating can be arranged if required and this will attract an additional charge – please notify Ultraframe at quotation stage.

Polyester powder coatings are not maintenance free – the extent of cleaning depends upon the local environment and the attitude of the consumer/homeowner. If the consumer wants a finish like a regularly cleaned car, then clearly regular cleaning is required. Stubborn marks should be removed by using asoft cloth and a renovating cream like CIF – once dry buff. For added protection, a wax polish can be applied up to twice per year. All paints will 'chalk' to some extent and there will be a reduction in gloss level over time.

Quality expectations on installation.

- Appearance. This is assessed based on the selection of the 'significant' (primary) surface.
 From a distance of 3m, stand at an oblique angle of 60degree and then defects such as blisters, runs, pin holes etc should NOT be seen.
- Colour and gloss. Viewed from 5m, the coating must be of even colour and gloss with good coverage.



Standard colour Pure Cream



Standard colour Landmark Green



Standard colour Urban Grey

ORDERING PROCEDURE & ORDER FORM

Creating a part code for each column you wish to order

Complete steps 1-6 to generate a part code and then insert onto the order form in the boxes provided. Remember to 'letter' each column code on your sketch against the code reference - eg. position A, position B etc

- **>** Step 2. OCL 25 Example 6 If OCL or OCS enter cill height here (in mm) part code Step 2. COL 2500 If COL or COS enter cladding length here (in mm) Default is 2500mm Step 1. 90 Step 2. BPL Step 3. 2100 Step 4. CRN Step 5. ST Step 6. W

Step 1. COLUMN POSITION							
STYLE	CORNER	INLINE	ABUTMENT LEFT	ABUTMENT RIGHT			
CODE	90	IN	ABL	ABR			

	Step 2. SI	ZE AND BA	SE FIN	ISH		
HEIGHT	BASE FINISH	LARGE	CODE	SMALL	CODE	
		CORNER				
	BRICK PLINTH CAP	INLINE	BPL	CORNER ONLY	BPS	
		ABUTMENT				
	ON CILL	CORNER - FULL HEIGHT	OCLFP	CORNER - FULL HEIGHT	OCSFP	
FULL HEIGHT AND DWARF	(NOT ALLOWED FOR STRUCTURAL)	CORNER - DWARF ONLY		CORNER - DWARF ONLY		
		INLINE	OCL	INLINE	ocs	
		ABUTMENT		ABUTMENT		
	CLADDINGS	CORNER	COL		cos	
	ONLY (MAX	INLINE	(INSERT LENGTH ONLY	CORNER ONLY	(INSERT LENGTH ONLY	
	2500MM)	ABUTMENT	IF CUSTOM)		IF CUSTOM)	
		CORNER				
FULL HEIGHT ONLY	COLUMN PLINTH	INLINE	CPL	CORNER ONLY	CPS	
		ABUTMENT*				

*NB. FOR ABUTMENT LEFT AND RIGHT ORDER INLINE AND CUT DOWN ON SITE

Step 3. HEIGHT (mm)								
1500	1650	1800	2100	2500	CUSTOM*			

*NB. FOR SPECIALS OVER 2500mm CONTACT ULTRAFRAME

Step 4. TOP FINISH							
CORNICE ONLY (Standard eaves)	CORNICE ONLY (Super duty eaves)	CILL ONLY (Standard or super duty eaves)	CORNICE WITH CILL (Standard or super duty eaves)				
CRN	CRNSD	CILL	CRNCILL				

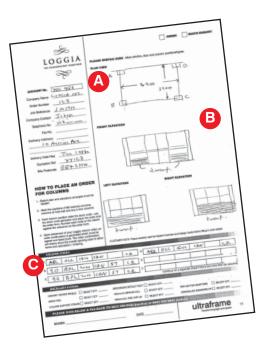
Step 5. STRUCTURAL						
LARGE CORNER, FULL HEIGHT COLUMN ONLY* NOT ALLOWED ON CILL	OTHER COLUMN TYPE					
ST	LEAVE BLANK					

*NB. COLUMN SUPPLIED WITH STRUCTURAL BRACKETS AND FIXINGS

	Step 6. COLOUR							
CLASSIC WHITE	The second secon		LANDMARK GREEN	URBAN GREY	*CUSTOM RAL NO.			
w	D	CR	GN	GR	eg. '1234'			

HOW TO PLACE AN ORDER FOR COLUMNS

- Sketch plan and elevations all angles must be 180/90°.
- Mark the positions of 90° columns, columns at host wall and any in-line columns.
- Letter each column position. Use the stock code generator and place the code next to each corresponding letter on the column code section of the form.
- D Upon placement of your Loggia column order, an order confirmation is generated which must be signed and faxed back. The order confirmation will clearly show the overall opening sizes to allow frame size calculation / ordering.



Order form example



\//	- ^	DE	20	110

1	ORDER	QUOTE	ENQUIRY
- 1		 	

PLEASE SKETCH HERE - Mark window, door and column positions/types

	ACCOUNT No.												
(Company Name												
`	Order Number												
	Job Reference												
Сс	mpany Contact			FRON	T ELEVATIO	N							
	Telephone No.												
	Fax No.												
De	livery Address												
••••			······										
••••			•••••••										
De	livery Date Req												
	Quotation Ref	***************************************											
	Site Postcode		••••••										
	OW TO PLA		ORDER	LEFT	ELEVATION				RIGHT EL	EVATION.	ı		
1.	Sketch plan & elevation	ons all angles m	nust be 180/90°.										
2.	Mark the positions of host wall and any in-li	90° columns, co ine columns.	olumns at										
	Letter each column po generator and place t corresponding letter of of the form.	he code next to	each										
	Upon placement of your order confirmation is signed and faxed backwill clearly show the confirme size calculation	generated whick k. The order co overall opening	h must be nfirmation	CUSTON	MER NOTE: Plea	ase car	efully read the	e System Overv	riew and Desi	gn Guide bef	ore filling in ord	der details	
CO	LUMN CODES												
Α.		1		1] _{D.}		1	1				
<u>ا</u> ``` ا] ^{D.}							
В.						E.							
С.				1		F.			1				
I						J		Continue	on a sepera	l te sheet if th	l nere are more	I e than six co	olumns
ΑD	DITIONAL COLU	MN OPTIONS	;										
ON	CILL CLADDING BASE	CUT: SQUARE	CUT (No Rake)	STANDARD	Low Slope	High	Slope	COLUM	IN INFILL OP	TIONS: PLAI	_	FLUTED INFI +5% cost upl	_
CO	LOURED SILICOI	NES (310ml)											
PUI	RE CREAM (RAL1015)	DEEPLAS	S WHITE (SC050E) LANDM	ARK GREEN (B	S14C3	5) 🗌 URI	BAN GREY (RA	L7016)		tch 'Classic Wh vn standard sili		
AN	CILLARY EXTRAS	S								·			
HE	DIANT HEATER PANEL	LHC001 LH	C005 SELECT	130m	ım ALUMINIUM	CILL	SELEC	T QTY	CONCEA	LED DOWNP	PIPE KIT SE		·······
	CK TIES	SELECT			IM CILL END CA			T QTY		ORK SETOUT	POST L SE	LECT QTY .	··········
PL	EASE SIGN BEL	OW & FAX	BACK TO 08	43 208 694	44 (quotes)	or C	843 208	6945 (orde	ers)				
SIC	GNED			······	DATE	≣			•••••	ul	trafr Transforming	am (g light and sp	e 39





